



24" BUNK GUIDES

Assembly Instructions
Stk # 86123



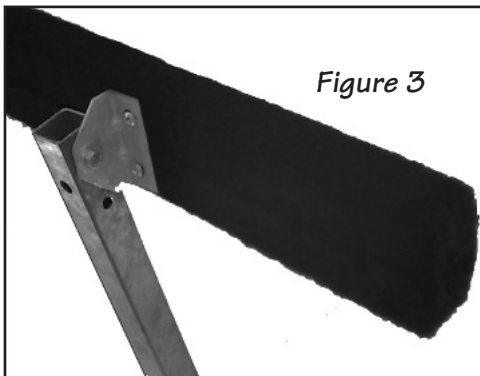
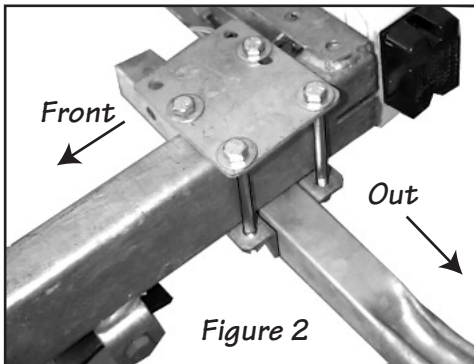
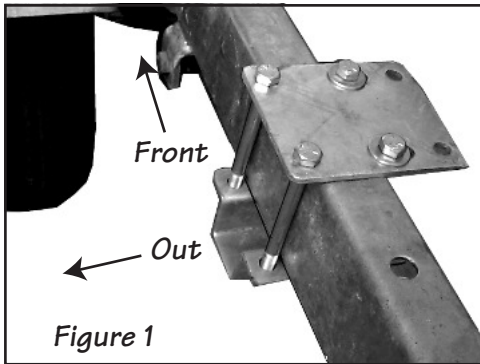
Thank you for purchasing the Long Run Bunk Guides. Please review the following instructions before starting the assembly. With proper care, the Bunk Guides will give you years of service.

Tools Required:

9/16" Deep Socket, 9/16" Wrench

Parts List

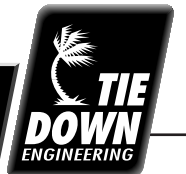
Description	Qty
24" Carpeted Bunks w/mounting brackets	2
34" x 1-1/2" sq. Support Tube	2
Upper Mounting Plate	2
Lower Mounting Bracket	2
3/8"x 5" Continuous threaded Hex Head Bolt	8
3/8"x 2-1/2" Hex Head Bolt	2
3/8" Hex Nyloc Nut	10
3/8" Flat Washer	20
Plastic End Cap	2



1. Before assembling the mounting hardware as shown in figure 1, decide where you will want the bunk guides placed on your trailer.
2. Using 4 - 3/8"x 5" hex head bolts, 8 flat washers and 4 nyloc nuts, for each, attach the guide support mounts onto your trailer frame, as shown in figure 1. Use the holes that will keep the bolts closest to the frame tube. Finger tighten at this time. Repeat for other side.
3. Slide the guide support tube into the assembly as shown in figure 2.
4. Use a 3/8"x2-1/2" hex head bolt and 3/8" nyloc nut to attach the bunk to the guide support tube as shown in figure 3. Repeat for both sides.
5. Adjust the guide tubes for the proper distance on each side. Tighten support mount bolts at this time.
6. Adjust the bunks for the proper angle and tighten the bolts.

Instructions # 15344

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