Spring Loaded Safety Cable Instructions

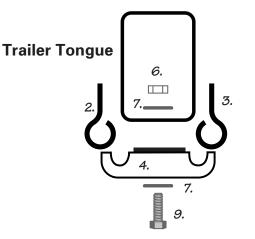
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3.

Class 4, 7000 lbs. Part #86163

Parts List:

- # Oty. Description
 1 2 Retractable Hitch Cable Assemblies
- 2 1 Left Side Bolt On Bracket
- 3 1 Right Side Bolt On Bracket
- 4 1 Cable Safety Stop Bracket
- 5 2 Nyloc Hex Nut 1/2"
- 6 1 Zinc Nut 1/4"x20
- 7 2 Washer 1/4"
- 8 2 Bolt 1/2" x 13 x 4" Zinc Grade 5
- 9 1 Bolt 1/4" x 20 x 1.25" Zinc Grade 5



- 1. Position brackets flush to the front end of the tongue. Clamp left(2) and right(3) brackets to the trailer tongue.
- 2. Drill 2 1/2" holes on each side. Use bracket as a drill template.
- 3. Slide 1/2"x4" zinc bolt though brackets and tongue, tighten with 1/2" nyloc hex nut (8).
- 4. Position in place, safety cable stop bracket(4). The safety stop must slide into both the left and right brackets.
- 5. Using the stop bracket as guide, drill a 5/16" hole into the under side of the trailer tongue.
- 6. Insert 1st hitch cable assembly into the bracket housing,
- 7. Using you thumb (see illustration right), push the black cable bushing into the cable bracket. The slot in the bushing must be aligned with the cable bracket housing.
- 8. Insert the stop bracket an hold, by hand, in position. While holding the stop bracket repeat step 7 for the 2nd cable.

WARNING: Make certain the Safety Cable Stop Bracket securely holds both cables in position.

9. Insert 1/4" x1-1/4" bolt(9) and washer(7) through stop bracket & trailer tongue. Tighten with 1/4" nyloc(6) and washer(7).

6..... **9**. 7. 5. Trailer Tongue ወ \bigcirc

Instruction #15398

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